Opportunities and Challenges in Sustaining Our Competitive Advantage in Elastomers

ACS Rubber Division

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Vice President, Industry & Innovation









Over the past couple of years-the size of the boat is irrelevant...







Keeping things upright is challenging enough, let alone navigating the rest of the storm...













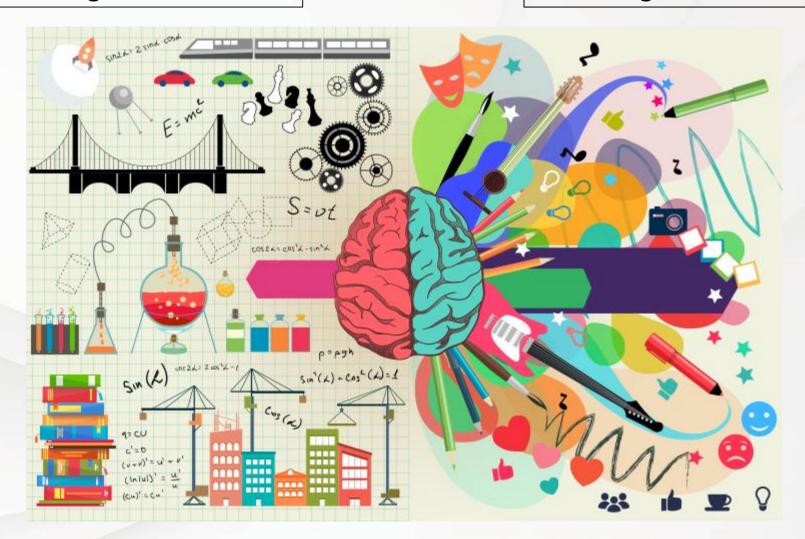






"Running the Business"

"Growing the Business"













"Sustaining our Competitive Advantage in Elastomers"

- Market Demand & Industry Dynamics
- Our Advanced Materials Ecosystem
- Some Opportunities and Issues
 - Leveraging existing & new relationships in the Value Chain









INDUSTRY DYNAMICS









- Factory orders increased 12.9% over last year*
 - Increases computers, electronics, transportation equipment
 - Decreases in machinery, electrical equipment, appliances and components
- Manufacturing added 26,000 jobs in December
 - 2021 (Durable Goods Manufacturers accounted for 20,000 of those**
 - Still down 219,000 jobs from pre-Covid 2020

*Reuters
**Bureau of Labor Statistics

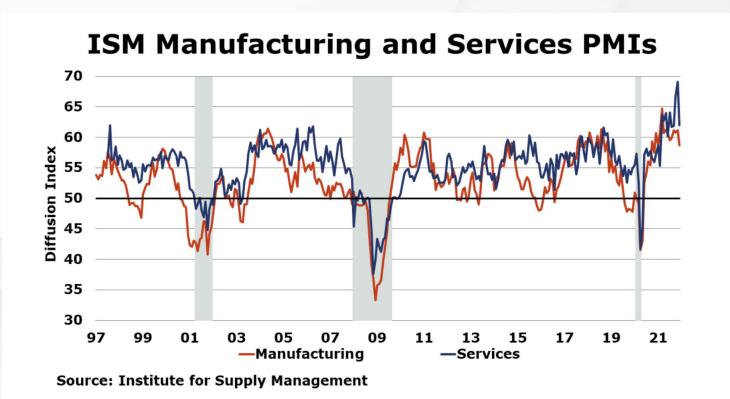








Demand is solid across most sectors











		Change W/W or M/M				
Chemical Exports, SITC basis (No	▼ 4.5% to \$15.2B					
		Change M/M			Change Y/Y	
Chemical Employment (Dec)		~	0.0%	A	2.8%	
Chemical Shipments (Nov)		A	0.7%	A	12.3%	
Chemical Inventories (Nov)		A	1.3%	A	11.0%	
Chemical Construction Spending (Dec)		A	0.1%	1	12.5%	
	Carloads	Change W/W		Change Y/Y (13-wk MA)		
Railcar Loadings (1/1)	32,374		▲ 6.2%		▲ 5.7%	

According to data released by the Association of American Railroads, **chemical railcar loadings** rose by 1,884 carloads to 32,374 for the week ending 1 January. Loadings were up 5.7% Y/Y (13-week MA), up 5.6% YTD/YTD and have been on the rise for 6 of the last 13 weeks.

US CHEM VOLUMES & US GDP

US chemical volumes are expected to grow around 1.5% in 2021 and 3% in 2022, while shipments will likely increase 8% in 2021 and 2022, following a 13.5% decline in 2020.

High inflation has led to the US Federal Reserve to accelerate its tapering of asset purchases as it prepares to raise interest rates. A slowdown of economic growth in the US and global economy could put pressure on sensitive sectors such as chemicals.

US GDP is expected to grow by 4.4% in 2022, according to an end-year outlook by the American Chemistry Council (ACC). US industrial production will grow by 4.0% in 2022, after industrial production rose 5.5% in 2021, driven by a rebound in demand for goods.

Chemical demand is sensitive to GDP, so a slowdown or an uptick in the economy could impact stock prices for chemical companies in 2022.









Rail Demand (and Cost) increasing

Class I railroads hit a new record in 2021 Annual demurrage revenues reported by railroads since 2011 KCS BNSF UP NS CSX CN CP \$1.2B 1B 800M 400M 200M 2011 2012 2013 2014 2015 2016 2017 2018 2019 2020 2021 Note: Data prior to 2018 was collected from railroads' annual R-1 reports. Q4 demurrage revenues for 2021 have not

Chart: Edwin Lopez / Supply Chain Dive · Source: Surface Transportation Board · Get the data · Created with Datawrapper

How individual railroads charge for demurrage varies

Range of daily demurrage fees
\$150 to \$500, depending on container dwell time and facility
\$100 to \$450, depending on container dwell time and facility
\$75 to \$350, depending on container dwell time, facility and who owns the equipment
100 to 500 , depending on container dwell time, facility and whether the equipment is for domestic or international use
\$100 per day after free time expires, in all cases
\$100 to \$300, depending on container dwell time and facility
\$100 to \$225, depending on container dwell time, facility and whether the equipment is for domestic or international use

SOURCE: Letters in response to the STB, as linked. Union Pacific did not disclose its specific fees in the letter, but its rates are available online.



been reported yet.







Inflation Hits Fastest Clip Since '82[®]



Consumer prices rise by 7% as pandemic disruptions, consumer demand stay strong

By GWYNN GUILFORD

U.S. inflation hit its fastest pace in nearly four decades last year as pandemic-related supply and demand imbalances, along with stimulus intended to shore up the economy, pushed prices up at a 7% annual rate.

The Labor Department said Wednesday the consumer-price index—which measures what consumers pay for goods and services—rose 7% in December from the same month a year earlier, up from 6.8% in November. That was the fastest since June 1982 and marked the third straight month in which inflation exceeded 6%.

The so-called core price index, which excludes the oftenvolatile categories of food and energy, climbed 5.5% in December from a year earlier.

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- ◆ Greg lp: Biden's inflation fix
- starts at micro level...... A

 Stocks gain after high

December Budget Deficit Shrank

By Amara Omeokwe

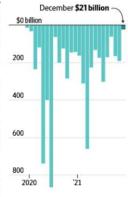
The federal government ran a \$21 billion deficit during December, the smallest monthly gap in two years, as the government took in more tax revenue while spending edged higher.

Government receipts for the month rose 41% from a year earlier to \$487 billion, not adjusting for calendar differences, the Treasury Department said Wednesday. The Treasury said federal outlays in December rose 4% to \$508 billion.

In December of the previous fiscal year, the government ran a deficit of roughly \$144 billion.

The monthly deficit last





Source: U.S. Department of the Treasury via the Federal Reserve Bank of St. Louis ployers nearing a deadline to pay payroll taxes they had been allowed to defer as part of federal coronavirus relief.

Wednesday's data show the U.S. is running a smaller deficit so far in the current fiscal year, which began in October, than in the previous one. The cumulative deficit in the first three months of the fiscal year stood at \$378 billion compared with \$573 billion at the same point the prior year.

Federal receipts have risen at a faster rate than outlays during the first quarter of the fiscal year, partly reflecting an increase in workers' taxable wages and salaries. The federal government so far in the fiscal year doled out more in refundable tax credits, accord-

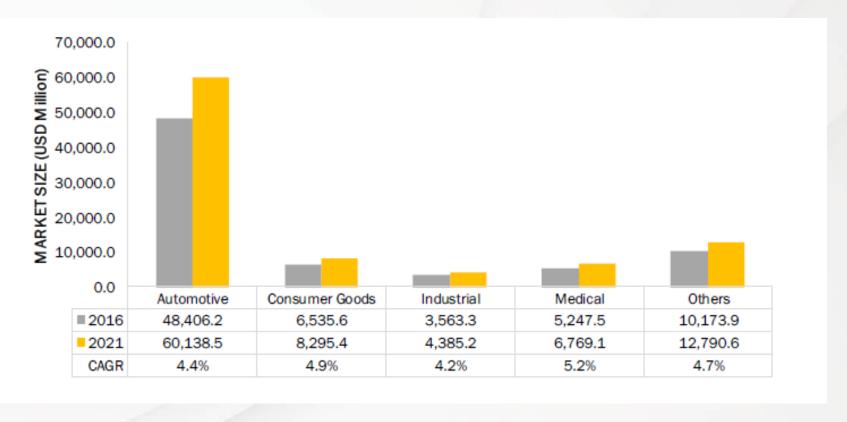








Global Elastomer Industry*, Solid Growth Across Most Sectors



Automotive applications still dominate, but innovation in other markets enabling diversification and future growth

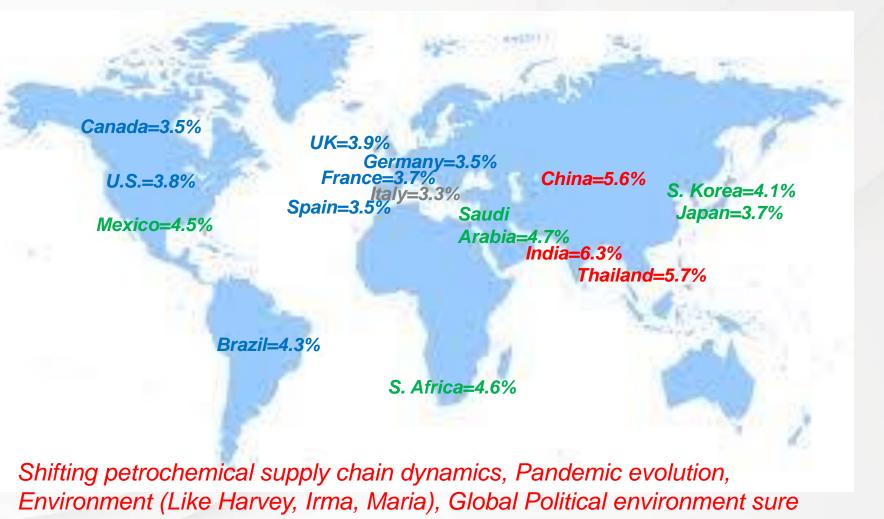








Growth in Elastomers, by Region*







to impact this-both up and down



For Top Elastomer Companies, Innovation & New Product Development Still Key to Drive Growth*



Source: Press Releases, Expert Interviews, and MarketsandMarkets Analysis





Opportunities (not exhaustive)

Automotive Growth
Medical Device Growth (Hospital, In-Home Diagnostics, etc.)
Industrial Applications
Emerging Markets/Applications-fuel cells, Energy Storage, Smart Devices & Systems
Reshoring

Shale & Downstream Development: feedstock costs, new materials, utility costs (?), sustainability, security (vs. both "National & Natural") "Hybrid" Intermaterial Solutions-elastomers, plastics, metals, ceramics New Process Technologies (e.g., Additive Manufacturing) GHG emissions
Lightweighting
Hydrogen Hubs and development

Big Data=New Business Models and approaches to value delivery Robotics=approach to integrate Big Data and Talent Pipeline

Talent Pipeline Development-Education, Training, Sustainability









NEO'S ADVANCED MATERIALS ECOSYSTEM



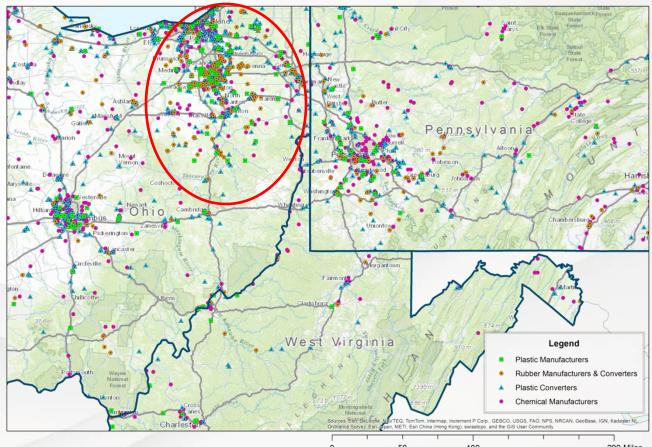






Petrochemical & Downstream Manufacturers within 400 Miles: > 17,000

A tremendous opportunity for the local value chain and Foreign Investment



Chemical Manufacturers (purple): 6,371 Companies Plastic Converters (blue): 8,147 Companies

Rubber Mfg. & Conv. (brown): 1,812 Companies Plastics Mfg. (green): 1,147 Companies

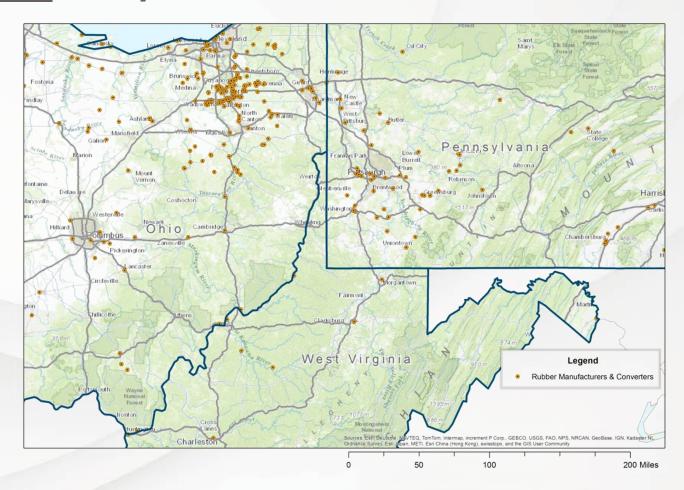








Rubber Manufacturers & Converters: 1,812 Companies



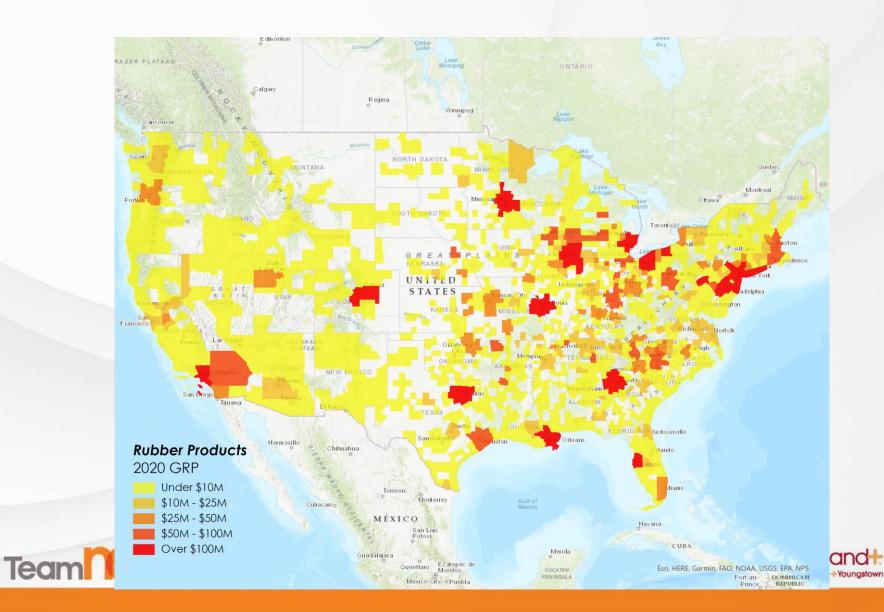




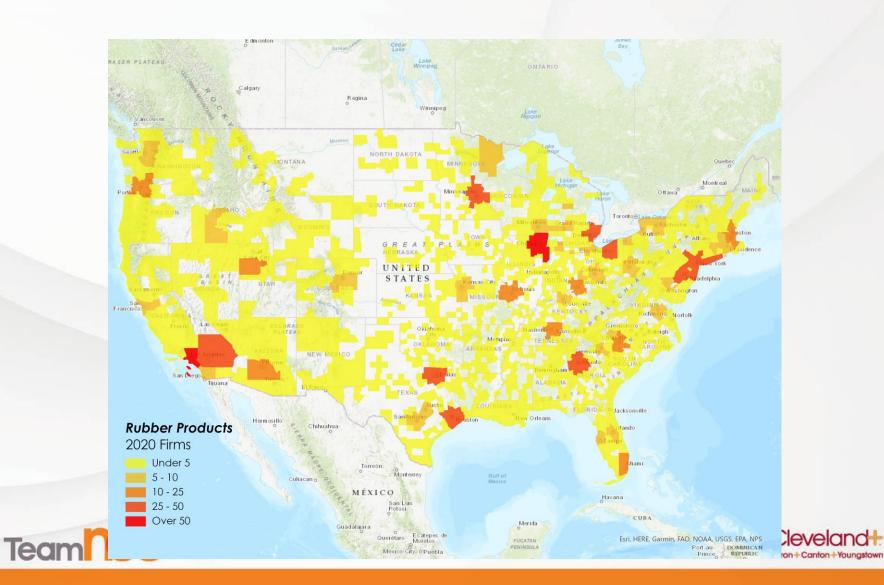




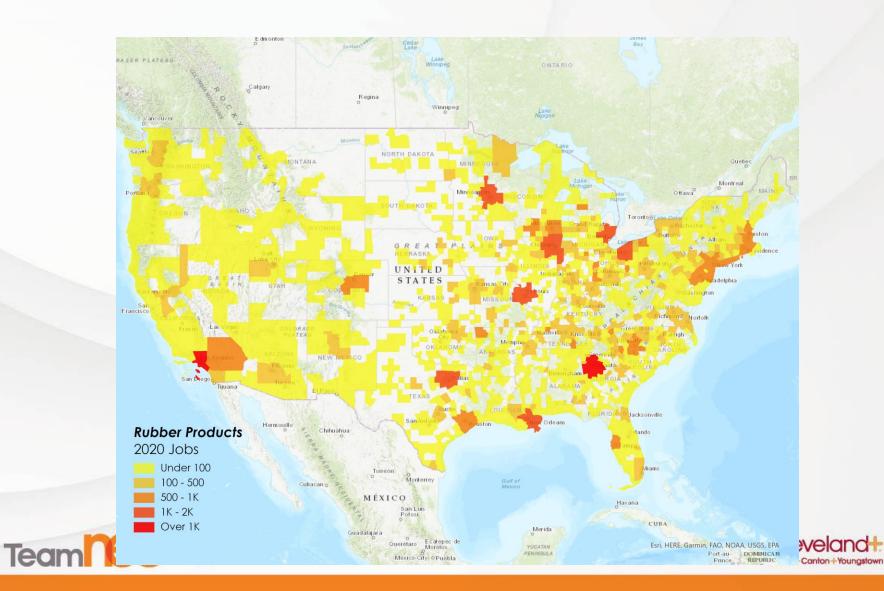
Rubber Products Heat Maps, by GRP



Rubber Products Heat Maps, # of firms



Rubber Products Heat Map, # of jobs



ISSUES (not exhaustive)

Talent Pipeline-How to Build & Sustain in new "covid" environment "Gen Z" through "Boomers", shifting the work/life balance, "Great Resignation", etc.

Perception vs. Reality-work conditions, growth potential, etc.

Hurricanes & Other Natural Disasters

Global Economies-"Headwinds" and "Tailwinds"

Energy & Power-Oil & Natural Gas, Shale & Downstream Development, Renewables, Hydrogen

Inter-material Competition

Security: Cyber, Terrorism, Anti-counterfeiting

Big Data:

How to understand fit with operations, processes, hardware How to integrate & coordinate, best approach(es) to add value Tracking the "Innovation Explosion"









SOME THOUGHTS ON LEVERAGING OUR ECOSYSTEM

(STRENGTH IN NUMBERS)





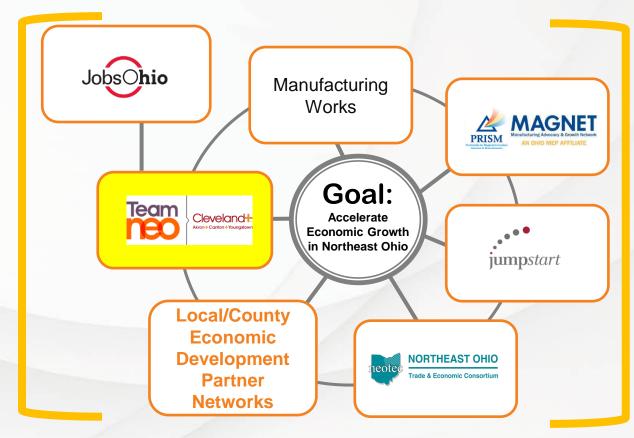




A network with unique, strategic and coordinated capabilities

Market entry

- •Identify customer and supply networks
- Public/private partnership development
- •Connections to public relations and media relations services
- Relocation assistance



Taxes, Incentives and Financing

- Tax comparison analysis
- Local tax structures
- State and local incentives/grants
- Financing alternatives

Talent and Demographics

- Market, demographic analysis
- Talent availability and recruitment
- Wage/compensation analysis
- Training and recruiting support
- Workforce trends and comparison analysis

Site Search

- Land and building options
- Site history
- •Zoning and land use
- Permits
- •Environmental assistance
- Utilities
- •Transportation and logistics









Ohio & Northeast Ohio (NEO) Economic Development Metrics for 2021

- Team NEO (Northeast Ohio only)
 - 279 Projects, 104 Project wins
 - \$1.5 B Capital Investments
 - 7,469 Jobs
 - \$439+Million in new annual payroll

JobsOhio 10-Year Results (2011 - 2020)

- More than 2,800 Economic Development Projects
- Attracted 500 Companies from Outside of Ohio to Establish Operations in Ohio
- More than 210,000 New Jobs Created
- More than \$10 Billion in New Payrolls Added
- More than 590,000 Ohio Jobs Retained
- More than \$35 Billion in Retained Ohio Payrolls
- Helped Companies Invest \$64 Billion on New Capital Assets in the State
- More than \$380 Million in Profit-Sharing Payments to the Ohio General Fund
- Resulting Jobs Generate More than \$1.35 Billion in Ohio State Income Taxes Annually

January 2022: Intel announces \$20B chip manufacturing facility in Ohio



Workforce Examples

Understanding the Incumbent Talent Pool, the Pipeline,

and support in developing Sustainability for it



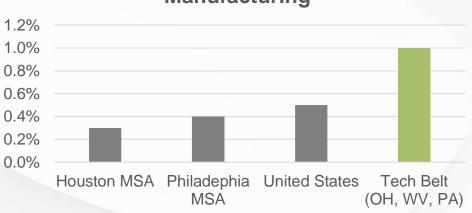




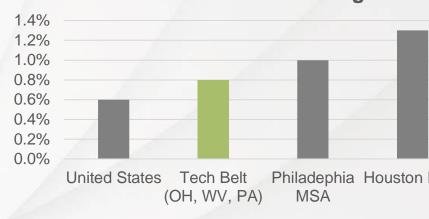


Understanding our Experienced Talent Pool





Percent of Workforce Employed in Chemical Manufacturing



Percent of Workforce Employed in Fabricated Metal Product Manufacturing



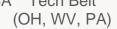
* Source: Team NEO Research







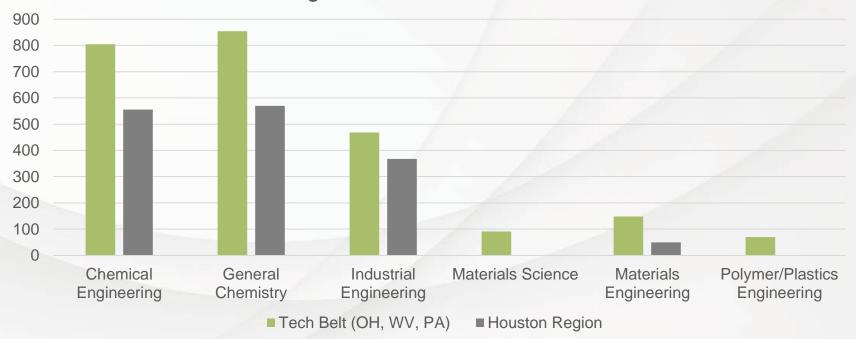
MSA





Ample Pipeline of Talent from 51 Colleges & Universities

Degrees Awarded 2014-2015



*TechBelt data includes degrees from Ohio State University and Penn State University

**Houston data includes degrees from University of Texas – Austin

* Source: Team NEO Research

Source: EMSI









Team NEO "Aligning Opportunities" Reports... Our Talent Gap is Large, it demands action, Company Participation/Leadership and Regional focus

	Occupation Group	Total Demand 2020	Entry-Level Demand 2020	Credentials Awarded 2019	Alignment	Entry-Level Alignment
IT	Computer & IT Workers	12,884	5,102	2,717	(10,167)	(2,385)
Manufacturing	Metal & Plastic Workers	3,405	1,223	502	(2,903)	(721)
	Installation, Maintenance & Repair Occupations	6,353	2,700	1,678	(4,675)	(1,022)
	Skilled Production Workers	15,114	4,215	1,658	(13,456)	(2,557)
Health Care	Health Diagnosing & Treating Practitioners	28,967	12,718	7,567	(21,400)	(5,151)
	Health Technologists & Technicians	13,119	6,177	3,388	(9,731)	(2,789)
	Health Care Therapist Aides & Support Workers	1,254	407	1,011	243	604
	Nursing, Psychiatric & Home Health Aides	9,570	3,320	2,815	(6,755)	(505)
Life Sciences/ Education/ Engineering	Architects & Engineering Technicians	3,492	1,603	2,445	(1,047)	842
	Education	11,739	2,550	8,695	(3,044)	6,145
	Engineers	3,290	1,438	3,410	120	1,972
	Life Science Workers	2,329	905	7,086	4,757	6,181
Finance & Business Services	Financial Clerks	5,472	3,089	2,069	(3,403)	(1,020)
	Financial Specialists	5,758	2,819	5,669	(89)	2,850
	Information & Record Clerks	15,508	6,255	582	(14,926)	(5,673)
	Secretaries & Administrative Assistants	6,466	2,800	673	(5,793)	(2,127)
Management	Managers, Professional & Health	13,883	5,927	13,537	(346)	7,610
	Supervisors of Skilled Workers	4,566	2,251	917	(3,649)	(1,334)







NETWORK REGIONAL PARTNER **SOURCE:** Burning Glass Labor Insight/Jobs, EMSI 2020, Ohio Department of Job and Family Services, Team NEO Calculations

NOTE: Our demand supply model does not accurately capture every pathway to employment, i.e., non-registered apprenticeships, temp agencies, etc. The academic pathway and state registered apprenticeships have been our fo

Workforce

Shortages in the amount of and cost of talent is the #1 challenge companies tell us.

We all play a role to improve our situation. Here is how we work together:



Team NEO & Economic Development: Direct Support

- Referrals to local/state
 workforce entities and programs
 such as OhiotoWork, Virtual
 Career Fairs, FindYourOhio
- Connection to training dollars (JOW, TechCred, OMJ)
- Referrals to postsecondary educational partners
- Technology adoption guidance and referrals
- Assistance with recruitment for qualified growth projects via JobsOhio Talent Acquisition incentive



Businesses: Strengthen Your Talent Competitiveness

- Culture
- Wages & Benefits
- Flexibility in schedules (i.e. part time or weekends)
- Safety
- · Training/upskilling
- Branding
- Internships/Co-Ops
- Technology Adoption such as automation
- Diversity



Workforce Development & Higher Education:

Strategic, Future Focused Initiatives

- Prospectus on match between future jobs and educational programs (i.e. Aligning Opportunities Report)
- Workforce mobility initiatives (i.e. Paradox Prize)
- · Talent Development Council
- Ohio to Work
- Cleveland Innovation District workforce & upskilling goals
- Talent attraction initiatives such as JO Coastal Campaign (Find Your Ohio), NFL Draft talent attraction pilot (TN/DC/EC), or Global Cleveland immigrant and refugee assistance.
- Manufacturing Blueprint/Smart MFG Cluster – Talent initiative and Sector Partnerships









Thank you!

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"The entrepreneur always searches for change, responds to it, and exploits it as an opportunity."

Peter Drucker

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